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#### CARPET WEAVING MACHINES

VELVET WEAVING MACHINES

TUFTING SYSTEMS

ADVANCED KNITTING TECHNOLOGY

YARN EXTRUSION LINES

ADVANCED HEAT-SETTING SOLUTIONS

SHEDDING SYSTEMS

HARNESSES

WEFT INSERTION SYSTEMS

FINISHING MACHINES

YARN TRADING

QUALITY ASSURANCE FOR TEXTILES

PRODUCTION MANAGEMENT SOLUTIONS

MOTORS & DRIVES

HIGH PRECISION IRON FOUNDRY

BULK HANDLING

## inspired by Expertise



We imagine, build and integrate innovative textile systems for flooring qualities, home linen, fashion fabrics and technical textiles. Sharing inspiration and expertise with our customers worldwide, we shape the textile industry of the future.

Creating success for them all, from yarn to finished product.



Advanced heat-setting solutions

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# VANDEWIELE









Advanced heat-setting/solutions







Advanced heat-setting solutions



### **HEAT-SETTING LINE for ACRYLIC CARPET YARN**

- Up to 96 ends
- Up to 9 tons per day
- Up to 98% efficiency



LV3 line : The most efficient heat-setting line especially designed for acrylic yarns or blends with other fibers requiring low treatment temperatures.

Thanks to atmospheric steam you get a very high quality round and regular carpet yarn, a remarkable pin-point effect, with no risk of oxydation or vellowing of the varn blend.

The line offers a high production output with low maintenance and energy savings.



LV3 LINE

• 4x setting modules (HEP3) • One dryer (STV3)

• One cooling fan (RTV3) with take-up back-frame • One 10m chute varn accumulator (MAT3) • One 96 bobbin automatic winder (B401)

LAYING, HEAT-SETTING & DRYING ZONE

#### **CHARACTERISTICS & ENERGY CONSUMPTION**





Installed power 100 KVA - consumption 45-65 KW/h (depending on 60-96 ends)

0.3 Nm<sup>3</sup>/h

Steam : ~ 125 - 155 Kgs/h (depending on 3 or 4 HEP)

#### LINE CONFIGURATION

up to 96 ends

75-100 liters/hour

- The line can be configured from 60 to 96 ends with 3 or 4 steaming modules (3 for 60 or 4 for 72 & 96 ends).
- The creel as well as the winder will be configured accordingly (60-72-96 bobbins)
- The creel can be in-line or face-to-face.
- The yarn accumulator is equiped with a 10m chute, able to store a high quantity of yarn to avoid line stops.

#### PROCESS ADVANTAGES

- The new MAT3-v2 yarn accumulator improves the yarn quality and the process efficiency thanks to its patented integrated motorized conveyor band which prevents undesired friction.
  - Up to 98% efficiency according to your yarn quality. • Easy conversion to a pressurized TVP3 heat-setting line, as all the elements are reusable with the 300mm
  - width conveyor band.



#### **HIGH QUALITY CARPETS**

- High tip definition (pin point effect)
- Very soft hand
- Designed for regular and high density carpet (500 to 1200 reed weaving looms)



#### **B401 AUTOMATIC WINDER**

- From 60 to 96 ends •
- Fully automatic and computerized
- Uncomparable rate of successful automatic doffings



#### FULLY COMPUTERIZED LINE

- Color touch-screen
- Easy programming • 100 stored textiles recipes
- Trend page, error report, ...



#### LV3 LINE

SATURATED STEAM HEAT-SETTING LINE LINE LAYOUT EXAMPLE (for 96 ends)

HEAT-SETTING (HEP3)



#### **TECHNICAL INFORMATION**

Production: Up to 9 Tons/day (depending on yarn count / number of ends)

#### Dimensions: for a 96 end line (maximal dimensions)

- LENGTH: from 37m (creel in-line on the side) to 65m (all in line)
- WIDTH : from 6,6m (creel in-line on the side) to 6m (all in line)
- HEIGHT : 2m max. (=winder height)

#### **ERGONOMIC & EASY TO USE**

- Production traceability and guality control with process and alarm reports (3 shifts)
- Line real time status follow-up
- Temperature curves
- Regulation adjustments
- Access and operator management with different passwords levels

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